

Flipper (Left) Assembly, 500-6543-14 (Items 1-15) and Assoc. Parts: Yellow Flipper Bat & Shaft Assy., 515-5133-06-06 (Items AP-A/-B)

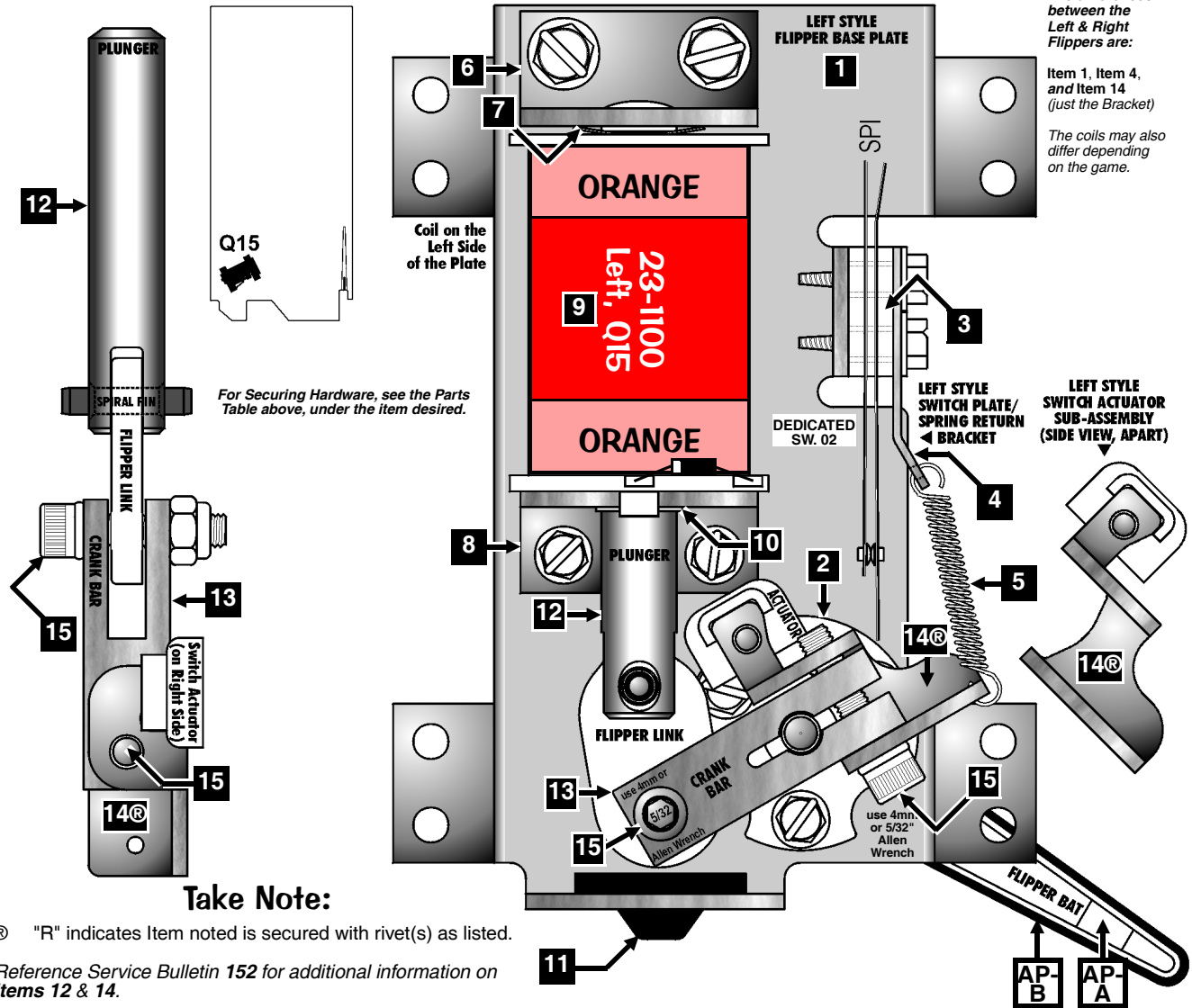


Nr.	FLIPPER (LEFT) PARTS	QTY.	SPI PART Nr.	Nr.	FLIPPER (LEFT) PARTS	QTY.	SPI PART Nr.
1	Flipper Base Plate (LEFT)	1	See FRP1	13	Crank Bar	1	530-5070-02
Item 1 is secured below the playfield by: #10 X 1/2" HWH MS (Serr) Zinc ST (Qty. 8) (237-5949-00) Ordering Note: Use Item FRP1, see the end of this Parts Table.				Item 13 requires: Bushing, .192" ϕ ID X .312" ϕ OD X .195" (Qty. 1) (530-5139-00)			
2	Flipper Bat Bushing (White Plastic) 1/4" ϕ I.D.	1	545-5070-00	14®	Switch Actuator (LEFT) Sub-Assy.	1	515-7257-01
Item 2 is secured to Item 1 by: #6-32 X 3/8" HWH Swage (Ser.) Zc. (Qty. 3) (237-5976-02)				For Individual Items use : Actuator & Spring Bracket (LEFT) (535-9038-01) and ® Switch Actuator (White Plastic) (545-5612-00) and is secured to the Bracket by: Rivet, 1/8" ϕ X 1/4" Lg. (Qty. 1) (249-5003-00)			
3	Power (EOS / End-of-Stroke) Switch	1	180-5149-00	15	Set Screw: #10-32 X 3/4" Socket Hd.	2	237-6144-00
Item 3 is secured to Item 1 by: #6-32 X 5/8" HWH Swage (Ser.) Zc. (Qty. 2) (237-5976-04)				Item 15 requires: #10-32 Nylon Stop Nut (Qty. 1 Flipper Link Side Only) (240-5203-00) and #10 Split Lock Washer (244-5003-00) Tool Required for Item 15: 5/32" or 4mm Allen Wrench			
4	Sw. Plate/Spring Return Brkt. (LEFT)	1	535-7354-01	Flipper Rebuild Parts for Easier Installation, Save \$:			
5	Flipper Return Spring	1	265-5035-00	FRP1	Flipper Base Plate Kit (LEFT) Includes Item 1 pre-threaded, with the Securing Hardware for Items 2, 3, 6 & 8.		515-6617-01
6	Coil Stop Bracket Sub-Assembly	1	515-6308-01	FRP2	Plunger, Link & Crank (LEFT) Assy. Includes above Items 12, 13, 14 and 15 and is pre-assembled.		515-7203-01
Item 6 is secured to Item 1 by: #10-32 X 3/8" SHWH Swage (Serr) Zinc (Qty. 2) (237-5985-00) and #10 Split Lock Washer (Qty. 2) (244-5003-00)				FRP3	Flipper (LEFT) Rebuild Kit Same as FRP2, but also includes above Items 6 & 10.		500-6307-10
7	Spring Washer (17/32" ID X 3/4" X 1")	1	269-5002-00	ASSOCIATED PARTS ARE NOT INCLUDED WITH THE ABOVE ASSEMBLY.			
8	Coil Support Bracket	1	535-7356-00	Nr.	ASSOCIATED PART(S)	QTY.	SPI PART Nr.
Item 8 is secured to Item 1 by: #8-32 X 3/8" HWH Swage (Ser.) Zc. (Qty. 2) (237-5975-00)				AP-A	YELLOW Flipper Bat (Plain) & Shaft (Non-Knurled End) Assembly	1	515-5133-06-08
9	Coil, 23-1100 (ORANGE) (Left)	1	090-5030-00T	AP-B	Large Flipper RED Rubber Ring	1	545-5277-22
Coil has a Diode (1N4004) (112-5003-00) positioned ® top (above lugs next to windings).							
10	Coil Sleeve	1	545-5388-00				
11	Deflector Pad (Bumper)	1	545-5428-00				
12	Flipper Plunger & Link Sub-Assy.	1	515-6304-03				
For Individual Items use : Flipper Plunger (530-5349-01) and Plunger "Flipper" Link (545-5611-01) and is secured to the Plunger by: Bushing, .16" ϕ ID X .281" ϕ OD X .187" (Qty. 1) (530-5532-00) and Spiral Pin ϕ 5/32" X 3/4" Lg. (Qty. 1) (251-5015-02)							



* To Order the Flipper (Left) Rebuild Kit ask for Part Nr.: 500-6307-10 (includes Items 6, 10, 12, 13, 14 & 15)

Sec. 4: Drawings ...



Take Note:

® "R" indicates Item noted is secured with rivet(s) as listed.
Reference Service Bulletin 152 for additional information on Items 12 & 14.

